



TASK FOR THE PERFORMANCE OF PROFICIENCY TEST
PROGRAM RT-02/2022/67

Test method: Radiographic – RT
Specimen No.: S 14565
Name: Plate with weld
Type/sector: weld - w
Material: steel
Dimensions: 200 x 200 mm; th = 15 mm
Method of welding: 111
Type of weld joint: BW (butt weld) V joint

Test specification:

Test according to: EN ISO 17636-1, Test class B
Test extent: 100%
Evaluation according to: EN ISO 10675-1, Acceptance level 1

Annexed to the report must be radiogram

Other requirements:

Clean the specimen after the test and remove auxiliary marking.

Evaluation scheme of the assigned values

Activity	Max. points
1. Application of the NDT method / satisfying the entry	20
○ Use / selection of the NDT technique	10
○ Determination of operation conditions	8
○ Post test procedures (cleaning the part)	2
2. Functional checks (equipment, films, densitometer, negatoscope, gauges ...)	5
3. Detection of indications	30
○ Relevant indications	15
○ Non-relevant not-registered indications	5
○ Position characterization and dimensions	10
4. Indication evaluation	33
○ Criteria application	5
○ Indication classification	8
○ Evaluation of the acceptable indication as unacceptable	5
○ Evaluation of the unacceptable indication as acceptable	15
5. Report - explicitness and completeness	7
6. Compliance „Rules for proficiency testing participants“	5
TOTAL	100

In case of ambiguity please contact:

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