

# SONATEST MASTERSCAN D70

Ultrazvukový digitální přístroj, konvence



UT

## POPIS ZAŘÍZENÍ

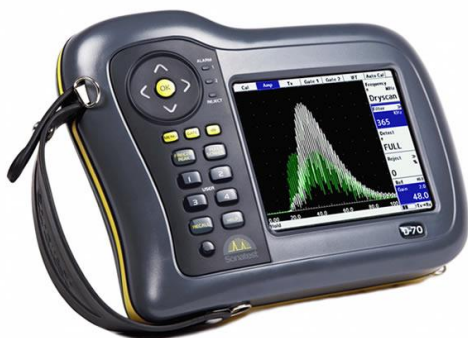
Název Masterscan byl vždy spojován s přístrojem robustní konstrukce v kombinaci s výjimečným výkonem. Všechny funkce jsou již předinstalovány v přístroji **MasterScan D70**, odblokováváte si je pouhým zadáním číselného kodu, příp. provádíte aktualizace stejně jako u telefonu. Vysoká úroveň rozlišení blízkeho povrchu, silný výkon (napětí až 450 V pulsér ) a vynikající poměr signálu k šumu jsou klíčovými funkcemi řady **MasterScan D70**.

Tento přístroj nabízí obsluhu plně schopný a funkční sadu nástrojů a softwaru pro kontrolu napříč všemi aplikacemi.

Typickými aplikacemi jsou kontrola svarů, detekce koroze, kontrola kompozitů, testování spojů, výkvočků a odlitků, použití v elektrárnách, letectví, automotive (včetně EMATS a obecné kontroly UT), atd.

Bezplatný software UT-Lity poskytuje vše, co potřebujete pro správu inspekčních dat. Standardní verze umožňuje Vám prohlížet, přesouvat a spravovat kalibrace, A-skeny, B-skeny a vytvářet protokoly jak na přístroji, tak na vašem PC.

**MasterScan D70** je určen pro ovládání jen jednou rukou, druhou rukou ovládáte sondu.



## KLÍČOVÉ VLASTNOSTI

- ✓ Digitalní přenosný přístroj s jednoduchým a intuitivním ovládáním
- ✓ Bezplatný software UT- Lity ke každému přístroji
- ✓ Konfigurovatelný on-board software
- ✓ Angle Measurement Mode
- ✓ Enkodovaný B-Scan
- ✓ Křivka DAC & DGS/AVG, DAC, TCG, BEA, AWS, API, IFT, Dryscan, Corrosion software
- ✓ Výdrž baterie cca 16 hodin
- ✓ Záruka 24 měsíců, možnost zakoupení prodloužení záruky až na 5 let

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# SPECIFIKACE

<b>Test Range</b>	0-1mm(0.05in) up to 0-20,000 mm(800 in) in steel at 5930m/s (19455f/s)
<b>Velocity</b>	250 - 16000 m/s continuously variable.
<b>Probe Zero</b>	0 to 999.999 $\mu$ s.
<b>Delay</b>	0-20,000m (800in) in steel at 5930m/s.
<b>Gain</b>	0 to 110dB adjustable in 0.1, 0.5, 1, 2, 6,14 and 20dB steps.
<b>Test Modes</b>	Pulse echo and transmit/receive. Single Crystal, Double Crystal and Pitch-Catch.
<b>Damping</b>	50 and 400 Ohm damping selectable.
<b>Pulsar</b>	100-450V -ve spike and square wave. Pulse Width from 35ns to 2500ns. Rise/Fall times <15ns into 50R load.
<b>Active Edge™</b>	Unique Active Edge Mode for improved near-surface resolution.
<b>P.R.F</b>	Adjustable 5Hz to 5kHz. External sync also available.
<b>Screen Update Rate</b>	60Hz
<b>Rectification</b>	RF, Full wave, +ve half-wave and -ve half-wave.
<b>Frequency Range</b>	8 selectable filter bands i) 100kHz - 500kHz      ii) 200kHz - 800kHz iii) 0.4MHz - 1.6MHz    iv) 1.4MHz - 3MHz v) 3MHz - 8MHz        vi) 7MHz - 15MHz vii) 9MHz - 21MHz      viii) 1.6 MHz - 22 MHz (Wideband) Additional tunad low frequency pre-amp with Dryscan option.
<b>System Linearity</b>	Vertical = 0.5% Full Screen Height (FSH). Horizontal $\pm$ 0.2% Trace Full Screen Width (FSW).
<b>Reject (Selectable)</b>	Up to 80% Linear reject (removes baseline noise without affecting indication amplitude)
<b>Or</b>	Up to 50% Suppressive reject (increase zero offset and reduces amplitude of all echoes) LED Warning when active.
<b>Units</b>	Metric (mm), inch (in) or microseconds.
<b>Display</b>	Colour Transflective VGA (640 x 480) TFT Display area: 116.16 x 87.2 mm (4.57 x 3.43 in). A-Scan Area: 400 x 510 pixels (normal), 460 x 620 (FS). Colours: 9 colour options with variable brightness.
<b>Gate Monitor</b>	Two independent gates for measurement and monitoring. Start and width fully adjustable over the entire range of the instrument. Levels adjustable from 0% to 100%, positive or negative triggering on each gate with audible & visual alarms. Gate resolution is 5ns.
<b>Zoom</b>	Expands range and delay to cover the area set by Gate 1 start & width controls.
<b>AGC</b>	Automatic Gain Control automatically sets the signal in Gate 1 to a level between 10% and 90% FSH, tolerance between 5% and 20%.
<b>Measurement Modes</b>	
<b>Mode 1</b>	Signal monitor, Gate alarms can be active but no measurements are displayed.
<b>Mode 2</b>	Depth and amplitude of first signal in gate.
<b>Mode 3</b>	Echo-Echo distance measurements.
<b>Mode 4</b>	Trigonometric display of beam-path, surface distance (including X-offset) and depth of indication from the inspection surface together with echo amplitude. Curved surface correction can be applied for convex and concave surfaces. Half-skip can be indicated on screen. Gate to Gate distance measurement.
<b>Mode 5</b>	Flank to Flank
<b>Mode 6</b>	Beam Angle, calculated from beam-path, hole radius and hole centre depth.
<b>Measurement Display</b>	Live display and updates on screen at 3 times per second.

<b>Contour</b>	Trailing-Edge slow-rate control to reduce half cycles in rectified modes. Selectable from one of 6 levels.
<b>Waveform Smoothing Select from:</b>	i) None (both min and max values are displayed in the A-Scan) ii) Fill (Min values set to baseline value, produces a solid A-Scan) iii) Smooth (min values ignored, produces a clear outline A-Scan)
<b>Persistence</b>	Causes previous A-scans to "fade out" at a user-determined rate
<b>Auto-Cal</b>	Provides automatic calculation of velocity and probe zero from 2 reference echoes.
<b>Reference Waveform</b>	Displays a previously stored A-log in a colour different from the active display; enabling a quick visual check of the differences.
<b>Clock</b>	Built in, battery-backed RTC keeps time and date. Visible on the status line, always stored with Panels, A-logs etc.
<b>Internal Memory</b>	4GByte storage available for A-scans, panels, T-logs, B-logs etc. 450,000 Panels, 200,000 A-Logs, 300,000 B-Charts, 440,000 T-Logs
<b>Active Peak Memory</b>	Retains all A-scans on screen for echo-dynamic pattern analysis, with the active A-scan displayed in a separate colour.
<b>Notes</b>	Alphanumeric labelling for panel stores, A-logs, B-logs etc.
<b>Display Freeze</b>	Hold the current waveform on screen for off-line processing
<b>Help Key</b>	Shows software and hardware information.
<b>Language Support</b>	Multiple languages are selectable from a list including: English, French, Spanish, Russian, Chinese (Modern). Others are available on request.
<b>Encoder Connection</b>	Lemo min 4-pin connector (D70) D-Sub 15 connector (700M)
<b>Video Output</b>	Standard on 700M. Factory Option on D-70.
<b>Proportional Outputs</b>	Available on 700M.
<b>External Sync</b>	Available on 700M.
<b>USB Connection</b>	Internal storage shown as Memory Device.
<b>Transducer Sockets</b>	BNC or LEMO (factory option).
<b>Power</b>	Lithium Ion 14.4V battery pack. Typically 16 hours, max. 18 hrs. Indication of battery charge status. Recharge time 3-4 hrs. Battery can be charged separately. Meins pack optional.
<b>Charger</b>	100-240 VAC, 50-60 Hz.
<b>Environmental</b>	Designed to meet IP67
<b>Temperature</b>	Operating -10°C to 55°C (14°F - 131°F). Storage -40°C to 75°C (-40°F - 167°F).
<b>Size</b>	D-70: H172mm x W238mm x D70mm (6.77in x 9.37in x 2.75in). 700M: H145mm x W255mm x D145mm (5.7in x 10 in x 5.7in).
<b>Weight</b>	Mesterscan D-70: 1.7 kg (3.7lbs) with battery. Mesterscan 700M: 2.5kg (5.5lbs) with battery.
<b>Warranty</b>	2 year
<b>Extended Warranty</b>	Soncover - extended 5 year warranty, including 4 calibrations.
<b>Calibration Standard</b>	EN12668-L2010 (Detailed Specification available on request).
<b>Standards</b>	Vibration to 5145-5 Proc 1 Annex C Fig 6 Shock 510.5 Proc 1 15g/8rms Explosive atmospheres - ML-STD 810G Method 5115 Procedure I